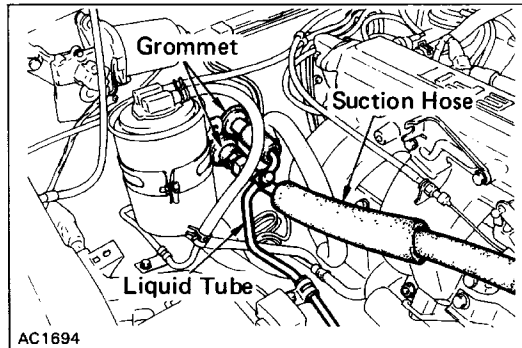


AC1695



AC1694

4. INSTALL GROMMETS ON INLET AND OUTLET FITTINGS
5. CONNECT LIQUID TUBE TO COOLING UNIT INLET FITTING

Torque: 13 N·m (135 kgf·cm, 10 ft·lbf)

6. CONNECT SUCTION TUBE TO COOLING UNIT OUTLET FITTING

Torque: 32 N·m (325 kgf·cm, 24 ft·lbf)

7. IF EVAPORATOR WAS REPLACED, ADD COMPRESSOR OIL TO COMPRESSOR

Add 40 – 50 cc (1.4 – 1.7 fl.oz.)

Compressor oil: ND OIL6,

SUNISO No.5GS or equivalent

8. CONNECT NEGATIVE CABLE TO BATTERY
 9. EVACUATE AIR FROM AIR CONDITIONING SYSTEM
 10. CHARGE AIR CONDITIONING SYSTEM WITH REFRIGERANT AND CHECK FOR GAS LEAKAGE
- Specified amount: 700 – 800 g (1.5 – 1.8 lb)

REFRIGERANT LINES

ON-VEHICLE INSPECTION

1. INSPECT HOSES AND TUBES FOR LEAKAGE
Use a gas leak tester. Replace, if necessary.
2. CHECK THAT HOSE AND TUBE CLAMPS ARE NOT LOOSE
Tighten or replace, as necessary.

REPLACEMENT OF REFRIGERANT LINES

(SEE PAGE [AC-7](#))

1. RECOVER REFRIGERANT FROM REFRIGERATION SYSTEM
2. REPLACE FAULTY TUBE OR HOSE
HINT: Cap the open fittings immediately to keep moisture out of the system.
3. TIGHTENING TORQUE FOR O-RING FITTINGS AND BOLTED TYPE FITTINGS (See page [AC-7](#))
4. EVACUATE AIR FROM AIR CONDITIONING SYSTEM
5. CHARGE AIR CONDITIONING SYSTEM WITH REFRIGERANT AND CHECK FOR GAS LEAKAGE
Specified amount: 700 – 800 g (1.5 – 1.8 lb)